

OCT WATER QUALITY ACADEMY A U.S. Government Education Contractor

Class Description submittal to OESAC

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Title: Equipment Evaluation, Inspection, & Maintenance

✓ New Class or □ Class Renewal
✓ Classroom or □ Distance Education

CEU Award requested: 1.4 CEUs

CLASS OVERVIEW:

This is a two (2) day *Equipment Evaluation, Inspection & Maintenance Job Tasks* wastewater certification review class deigned to help all wastewater operator grades to successfully respond to the new ABC Need-to-Know criteria on Grade 1, 2 3, and 4 level examinations.

While the subject matter topics within this workbook listed in the Table of Contents responds to every topic listed by ABC in their Need-to-Know criteria outline, there is no implied claim that this certification preparation review class will cover every possible point that a wastewater operator will be tested on during an examination. Nevertheless, it is our intention to include as much essential basic information as possible that can be useful to all wastewater operators.



Upon completion of the course, students will be able to:

- Understand preventative, predictive, and deferred maintenance, run to failure mode; How maintenance fits into and affects asset management plans, emergency response, compliance, staffing, and budgeting.
- Learn about Calibrating meters; Flow, level and pressure sensors and SCADA.
- Know Safety rules and guidelines when working with chemicals PPE and storage, as well as, safety rules and guidelines when working with mechanical equipment.
- Know about Headworks grit removal. Influent and process monitoring equip and charts, recorders, Mechanical and bar screens & fine screens.
- Review Activated sludge aeration systems (e.g., blowers, surface aerators, diffusors). air compressors, generators inspections and more.

- Understand Digestion and sludge handling equipment.
- Learn about Disinfection equipment (e.g., Chemical Feeders, UV, Ozone equipment, pH adjustment equipment and Dechlorination.
- Review Pumps Inspect and Maintain, Pumps centrifugal, positive displacement, etc.

At the end of each chapter, a true / false quiz and a multiple-choice quiz will measure the understanding of each topic.

CLASS DESCRIPTION:

This class will be presented in person or via Zoom with a live instructor in two, eight (8) hour learning sessions, or four, four (4) hour learning sessions depending on the requested schedule. Students will take a 30-minute break per 4 hours of class for a total of 14 hours of learning upon completion.

OUTLINE:

Glossary of Maintenance Words and Terms.

Chapter 1. Maintenance and Inspection concepts - Expanded overview.

- Preventative, predictive, and deferred maintenance, run to failure mode.
- How maintenance fits into and affects asset management plans, emergency response, compliance, staffing, and budgeting.
- Condition assessment how it is used to establish priorities and establish action plans.
- Maintenance planning software, operator records/logs.

Chapter 2. Monitoring Equipment

- Calibrate meters.
- Flow, level and pressure sensors.
- SCADA.
- Weirs.
- Ultrasonic sensors.
- Composite sampling devices.
- Analyzers (e.g., DO, pH, H₂S, ORP).
- Chemical feed, influent/effluent, recording devices.





Chapter 3. Safety.

- Safety rules and guidelines when working with chemicals PPE and storage.
- Safety rules and guidelines when working with mechanical equipment.
- Electrical, traffic, trench, fall protection.
- Digester gas safety devices.
- Chlorine gas.
- Blood borne disease.
- Confined space.



Chapter 4. Headworks Equipment Inspect and Maintenance: (equipment at headworks and influent)

- Influent and process monitoring equip and charts, recorders.
- Mechanical and bar screens & fine screens.
- Grit removal.
- Operator tasks and common problems, (such as seasonal flow variation due to I&I).
- Lift pumps station(s).



Chapter 5. Activated sludge Equipment Inspect & Maintain (aeration, clarification, filtration, chemicals)

- Aeration basins.
- Sequencing Batch Reactors.
- Membrane Bioreactors.
- Air compressors.
- Chemical feed systems (e.g., polymer, ferric).
- Clarifiers and Sedimentation basins.
- Filtration and exchange units (e.g., sand, membranes).
- Generators inspections.



Chapter 6. Digestion and sludge handling equipment Inspect and Maintain (digestion and sludge handling)

- Aerobic digesters.
- Anaerobic digesters.
- DAF units.
- Mechanical dewatering equipment (e.g., presses, centrifuges).
- Odor control devices (e.g., biofilters, scrubbers).
- Solids thickening processes (e.g., DAF, belt, rotary drum).
- Drying beds.
- Sludge testing.
- Digester gas.
- Stuck digester causes, problems, etc.



Chapter 7. Disinfection equipment Inspect and Maintain (disinfection and dechlorination)

- Disinfection equipment (e.g., Chemical Feeders, UV, and ozone).
- Ozone equipment.
- pH adjustment equipment.
- Dechlorination
 - a. Sulfur based, sodium bisulfite feed, monitoring and calibration
 - b. Non-sulfur based, Vitamin C, Ascorbic acid.
- Residual measurement equipment and receiving water issues.
- Chemical handling and safety equipment related- storage issues, SCBA, PPE, sensors, and ventilation.

Chapter 8. Pumps Inspect and Maintain (pumps, electrical and generators)

- Pumps centrifugal, positive displacement.
- Lift pumps.
- Foot valves, throttling valves.
- Impeller clearance.
- Cavitation.
- Pressure testing,
- Amperage measurement imbalance, common problems rags, clogs, grease, etc.
- On-off and control settings.
- Sludge pumping, return and waste.





TIME PRESENTATION OUTLINE: (Sample two, eight (8) hour sessions)

Day One

- 8:00 a.m. Intro to Maintenance and Inspection concepts.8:30 a.m. Preventative, predictive, and deferred maintenance
- 9:00 a.m. Condition assessment
- 9:30 a.m. Maintenance planning software; Operator records/logs
- 10:00 a.m. Break 15 minutes
- 10:15 a.m. Monitoring Equipment
- 11:15 a.m. Calibrating meters
- 11:45 a.m. Flow, level and pressure sensors
- 12:00 p.m. SCADA
- 12:15 p.m. Lunch 30 minutes
- 12:45 p.m. Safety rules & guidelines
- 1:15 p.m. PPE and storage
- 1:45 p.m. Working with Mechanical Equipment

2:45 p.m. Break 15 minutes

- 3:00 p.m. Headworks equipment grit removal
- 4:00 p.m. Influent and process monitoring
- 5:00 p.m. Close



<u>Day Two:</u>

- 8:00 a.m. Activated sludge equipment
- 8:30 a.m. Aeration
- 9:00 a.m. Clarification
- 9:30 a.m. Filtration

10:00 a.m. Break 15 minutes

- 10:15 a.m. Digestion and sludge handling equipment
- 10:45 a.m. Aerobic digesters
- 11:00 a.m. Anaerobic digesters
- 12:15 p.m. Lunch 30 minutes
- 12:45 p.m. Disinfection equipment operations, inspection and maintenance
- 1:15 p.m. Disinfection
- 1:45 p.m. Dechlorination
- 2:45 p.m. Break 15 minutes
- 3:00 p.m. Pump Inspection and Maintenance
- 4:00 p.m. Pumps: centrifugal, positive displacement, etc.
- 5:00 p.m. Close

END